

## SUMP VACUUM CLEANERS FOR OIL AND CHIPS

# RAM OIL 280 MP INDUSTRIAL VACUUM FOR MAINTENANCE OF CNC MACHINERY



Guarda il video!









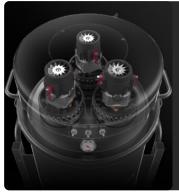
APPLICAZIONE
Oils and lubricants mixed shavings



## **VANTAGGI**

- Filters and reuses lubricating and cutting oils
- Suction and discharge filtered liquid simultaneously
- Simplified liquid collection and swarf management
- Sturdy painted steel construction

## HIGHLIGHTS



## **SUCTION UNIT**

Suction is provided by 3 by-pass motors controlled by a single switch that allows them to start sequentially, avoiding current spikes. The motors are inside a sturdy enclosure, with an insulating sponge to maintain a low noise level.



## **FILTER UNIT**

The collected liquid passes through a washable PPL filter with an efficiency of  $150\mu$  and a grid basket, which trap chips and simplify their disposal. In this way, even the smallest solid particles can be separated, making the filtered liquid suitable for reuse.



## 360° ROTATING INLET

360° rotating material inlet. Provides full freedom of movement without the need to move the vacuum cleaner.



## LIQUID DISCHARGE SYSTEM

An electric submerged pump is installed inside the container and allows the extracted and filtered liquids to be discharged quickly. Thanks to the non-return valve, it is possible to suction and discharge at the same time, without stopping the machine.

# **TECHNICAL DATA**

MOTORE	
Tipologie	By-pass
Potenza	3,9 kW - 5,2 HP
Frequenza	50/60 Hz
Voltaggio	230 V
Vuoto in continuo	250 mBar
Massima portata d'aria	570 m3/h
Livello di rumorosità	72 dB(A)

MACCHINA	
Bocca aspirante	50 Ø mm
Sistema di raccolta	Steel container
Capacità solido	40 lt
Capacità liquido	280 lt
Sistema di scarico liquidi	Discharge pump
Tempo di aspirazione	280/63 lt/sec
Tempo di scarico	280/60 lt/sec
Dimensioni	700 x 1450 mm
Altezza	1320 mm
Peso	151 Kg
Separazione solido	Basket grid
Supporto sollevamento muletto	Included

## FILTRAZIONE

Tipologia filtro primario	Bag
Media	Polypropylene 1502m



# DOTAZIONI



**ACCESSORY HOLDER** 



P12352 OIL & SWARF KIT

Basic kit containing specific accessories for 50 mm diameter oil and swarf vacuuming application



**OIL-PROOF CARTRIDGE** 

Oil-proof cartridge for motor protection



HOSE WITH DISCHARGE VALVE



**PUSH HANDLE** 



POWER SUPPLY CABLE



PLUG

4-pole industrial plug



**HOSE HOOK** 



**VACUUM GAUGE** 

Vacuum gauge for indication of filter clogged or in need of replacement



WHEEL WITH BRAKE

 $Non-marking\ wheel\ with\ integrated\ brake$ 



WHEELS

Non-marking pivoting wheels



STEEL CONSTRUCTION

Rugged industrial coated steel construction



## **OPTIONS**

# STRUCTURE AND OPTIONS



ВХ

Stainless steel bin AISI 304



BIS

Inspection door for internal maintenance

# **ACCESSORIES**



## P12351

## OIL & SWARF KIT Ø 40MM.

Basic kit containing specific accessories for 40 mm diameter oil and swarf vacuuming application



## P12352

#### OIL & SWARF KIT Ø 50MM.

Basic kit containing specific accessories for 50 mm diameter oil and swarf vacuuming application



## P12354

#### OIL & SWARF KIT PRO Ø 40MM

Kit containing specific accessories for 40 mm diameter oil and swarf vacuuming application



## P12355

#### OIL & SWARF KIT PRO Ø 50MM

Kit containing specific accessories for 50 mm diameter oil and swarf vacuuming application